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ENGINEERING CHANGE REQUEST

ECR 52

Date Opened:	9/15/20 11:14 AM	Requested By:	Willems, Sian
Type:	Tooling/DSK/GSE Drawing Change	Requester*:	Willems, Sian
Priority:	Low	DE Approver*:	Shepherd, David
Status:	Under Review	DM:	Lee, Michael
Reason:	Incorrect qty on dwg BOM	Responsible Engineer:	Fuentes, Roberto
Expense:	500	ECR Specialist:	Drouin, Steven
Target Date:		ECR Lead*:	Drouin, Steven
Execution Date:			
ECR Approval No:			
RE (R&D):		**BRIEF DESCRIPTION**:	RB072610-H-B the drawing BOM is incorrect
Status Note:	cost should be under 500\$ this is a minor change	DESCRIPTION/ ADR CONTENT**:	RB072610-H-B the drawing is incorrect qty indicates that it is for 2 and at the same time that it is for one. BOM is wrong. RB072610-H-B should come as a pair order 1 get 2

CUSTOMER APPROVALS

Customer	Customer Visible	Customer Approval Required	*	Customer Approved
CADVA02				

PARTS

Part No	Rev	Part Status	Name	Type	Customer Part	Special Comments	Documents
RB072610-H-B		On hold	Bell 206L,407 Skidtube Attachment	Finished Good	RB072610-H-B RB072610-H-B RB072610-H-B RB072610-H-B RB072610-H-B RB072610-H-B RB072610-H-B RB072610-H-B RB072610-H-B RB072610-H-B RB072610-H-B		

INVENTORY DISPOSITION

Part No Revision	Material No	Current Inventory Qty	Purchasing On-Order Qty	Qty Scheduled for Production
RB072610-H-B		0 *	0 *	0 *

ACCOUNTING JOBS

Accounting Job No	Type	Group	Status
SE CAD Red Barn	Sustain Engineering		Active

EFFECTS

Effect Group	Effects
2. ECR Lead Assessment - Impacted Docs & Output	Drawing Change Required (RB072610-H-B)
3. ECR Lead Assessment - Status During ECR	UR - Deviations Allowed (RB072610-H-B need to check in boom to make sure kit is not missing parts)
4. Production Type	In-house production
5A. ECR Lead Assessment - MINOR Changes	Correction of drawing errors (RB072610-H-B Boom missing parts on top assembly)
6A. Production Impact	Update/Create BOMs & Routes (RB072610-H-B update boom with missing parts)
7. Final Impacts	Paperwork Update (RB072610-H-B to new rev)
9. Sustaining Cost Grouping	Poor Quality (RB072610-H-B reason top assembly missing parts)